# **HIGH PRESSURE HOSES**

#### **Description - Spir Star with fixed spiral protective hose:**

- High strength, high grade stainless steel fittings.
- Inner tube: Polyoxymethylene
- Outer cover: Polyamide
- 6 spiral layers of high tensile steel wire.
- Temperature range: -30° to +70°C



#### Type 1

Nominal diameter	Perm. operating	Connector Spanner A/F	Hose diameter	Minimal bend	Hose length	Weight	Code no.	
i/d [mm]	pressure [bar]	Torque	o/d [mm]	radius [mm]	[m]	[kg]		
		M14 x 1.5 left			2.0	3.0	04.04597.1800	
8					3.0	4.1	04.04597.1801	
					4.0	5.4	04.04597.1802	
	0500	32 mm	20.0	000	6.0 7.8 <b>04.0</b>	04.04597.1803		
	2500	(at pressure screw	32.0	260	10.0	12.6	04.04597.1804	
		M30 x 2)			15.0	18.7	04.04597.1800 04.04597.1801 04.04597.1802 04.04597.1803	
		direct = 70 Nm				20.0	24.7	04.04597.1800 04.04597.1801 04.04597.1802 04.04597.1803 04.04597.1804 04.04597.1805 04.04597.1806
		with pressure screw = 150 Nm			40.0	48.8	04.04597.1807	

Type 2

NOTE!

NOTE!

NOTE!

Nominal diameter i/d [mm]	Perm. operating pressure [bar]	Connector Spanner A/F Torque	Hose diameter o/d [mm]	Minimal bend radius [mm]	Hose length [m]	Weight [kg]	Code no.
	-	M14 x 1.5 left			2.0	3.2	04.04597.1900
8					3.0	4.6	04.04597.1901
					4.0	5.9	04.04597.1902
	3000	32 mm (at pressure screw M30 x 2)	32.0	300	6.0	8.6	04.04597.1903
					8.0	11.2	04.04597.1904
					10.0	14.0	04.04597.1905
		10100 X Z)			15.0	20.6	04.04597.1906
		direct = 70 Nm with pressure screw = 150 Nm			20.0	27.3	04.04597.1907
					40.0	54.0	04.04597.1908

Burst pressure = 2.3 - 2.5 (according to hose type) **x** permissible operating pressure

Test pressure = 1.5 x permissible operating pressure

Other hose lengths available upon request.

Cannot be used in combination with hose arresters! (see chapter 12.C "Spir Star - with hose arrester")

**HAMMELMANN**®

## **HIGH PRESSURE HOSES**

### **Description - Spir Star with spiral protective hose and fixed hose arresters:**

- High strength, high grade stainless steel fittings.
- Inner tube: Polyoxymethylene
- Outer cover: Polyamide
- 6 spiral layers of high tensile steel wire.
- Temperature range: -30° to +70°C



Type 1

Nominal diameter	Perm. operating	Connector Spanner A/F	Hose diameter	Minimal bend	Hose length	Weight	Code no.
i/d [mm]	pressure [bar]	Torque	o/d [mm]	radius [mm]	[m]	[kg]	Oode no.
		M14 x 1.5 left	32.0	260	2.0	3.6	04.04597.2000
8					3.0	4.7	04.04597.2001
					4.0	6.0	04.04597.2002
	0500	32 mm (at pressure screw			6.0	8.4	04.04597.2003
	3 2500				10.0	13.2	04.04597.2004
		M30 x 2)			15.0	19.3	04.04597.2005
		direct = 70 Nm with pressure screw = 150 Nm			20.0	25.3	04.04597.2006
				40.0	49.4	04.04597.2007	

Type 2

Nominal diameter i/d [mm]	Perm. operating pressure [bar]	Connector Spanner A/F Torque	Hose diameter o/d [mm]	Minimal bend radius [mm]	Hose length [m]	Weight [kg]	Code no.
		M14 x 1.5 left			2.0	3.8	04.04597.2100
8					3.0	5.2	04.04597.2101
					4.0	6.5	04.04597.2102
		00			6.0	9.2	04.04597.2103
	3000	32 mm	32.0	300	8.0	11.8	04.04597.2104
		(at pressure screw M30 x 2)			10.0	14.6	04.04597.2105
		1000 X Z)			15.0	21.2	04.04597.2100 04.04597.2101 04.04597.2102 04.04597.2103 04.04597.2104
		direct = 70 Nm			20.0	27.9	04.04597.2107
		with pressure screw = 150 Nm			40.0	54.6	04.04597.2108

NOTE!

Burst pressure = 2.3 - 2.5 (according to hose type) **x** permissible operating pressure

Test pressure = 1.5 x permissible operating pressure

Other hose lengths available upon request.

